

AL-780

Work Order ID 67768

Wednesday, March 30, 2011 10:35:38 AM



Item ID:	D2022-101	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Spacer					
Start Date:	3/30/2011	Start Qty:	60.00		Cust Item ID:	
Required Date:	4/4/2011	Req'd Qty:	60.00		Customer:	
Reference:						

Approvals:	Process Plan:		Date:	11-03-30	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

100		0.00							
Hardinge		0.00							
Hardinge CNC Lathe Small	Memo								
	Note: 257" dia drill								
	1-Turn as per folio FA206 & dwg								
	FOLIO REV: N/A								
	DWG REV: N/A								
	2-Deburr as required								

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC									
Quality Control	Memo	0.00							

60 6

60 6

SA 11/5/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D2022-101

Accept

Setup Start

Revision ID:

Stop

Item Name: Spacer

Start Date: 3/30/2011 Start Qty: 60.00

Cust Item ID:

Required Date: 4/4/2011 Req'd Qty: 60.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

B.A 11/05/11

60

0

130

Identify as per dwg & Stock Location: 501

0.00



Packaging

Memo

0.00

Packaging

11/5/11 0 (60)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/12

MF

11-05-12

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

Wednesday, March 30, 2011 10:35:44 AM

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Work Order ID: 67768

Parent Item: D2022-101

Parent Item Name: Spacer




Start Date: 3/30/2011

Required Date: 4/4/2011

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP ☐ D ☐ 02.03.07 ☐ Now made in house ☐ NG ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.750 		Purchased	No			100	f	24.8120	0.03	1.8		11/5/11	
6061-T6 Round Bar .750"													

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT013	24.812	
112442	0.812	
116406	24	

117481

1.8 RF

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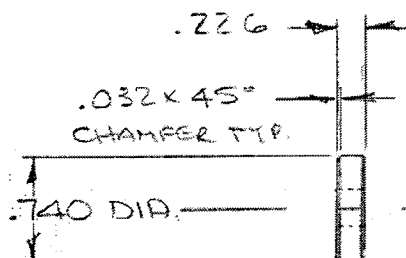
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PLA-03-30



DRILL 'F' (.257) DIA. IN -101
DRILL P (.323) DIA. IN -103

D2022-101
D2022-103

MAT'L: ALUMINUM 6061-T6 (QQ-A-225/2)



D2022-103		SPACER 3/16 ALUM. 6061-T6		QD-A-250/E	
D2022-101		SPACER 1/4 ALUM. 6061-T6		QD-A-250/E	
PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR	

CONTRACT NO.		DART AERO ACCESSORIES INC			
DRAWN BRADLEY	DATE	CLIENT			
DESIGN BRADLEY	9/20/81	TITLE			
STRESS		SPACERS			
CHECKED		CODE	DWG. NO. D2022	REV.	
CLIENT		SCALE 1" = 1"		SHEET 1 OF 1	

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